

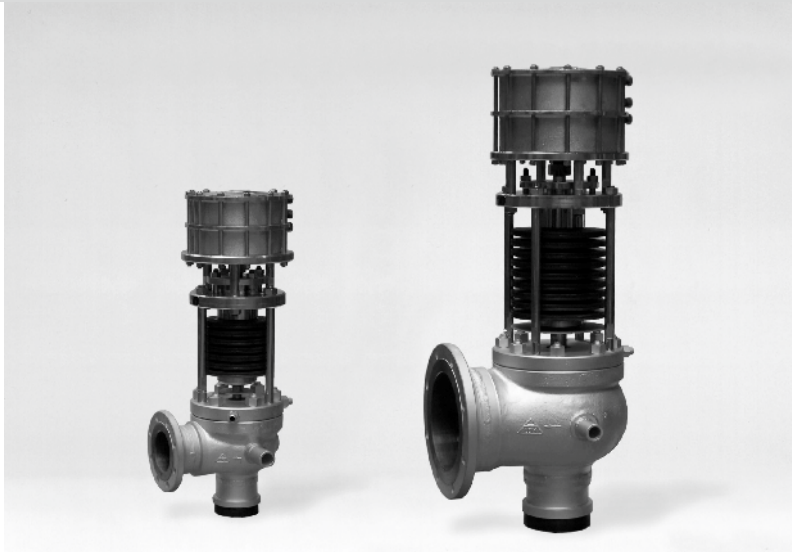


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# FULL-LIFT SAFETY VALVES WITH ADDITIONAL LOADING

## **PV 1509**





# PV 1509

Full-lift safety valves  
with additional loading

**DN 65 x 100 - 350 x 600**

**The full-lift safety valve with additional loading is a valve designed for automatic protection of a pressure equipment** (steam boilers, pressure pipelines, steam-conditioning stations, pressure vessels, turbine extraction etc.) against unpermitted pressure increase over allowable limit. Full-lift safety valve PV 1509 in connection with control unit RP 5330 or RP 5340 according to ČSN EN ISO 4126-5:2005 (CSPRS).

The valve output guaranteed in accompanying documents is guaranteed only provided that the pressure loss in pipeline does not exceed 3% of opening pressure in inlet pipeline and 25% in outlet pipeline. The safety valves PV 1509 are designed for water vapour, air, and non-aggressive gases and vapours. The highest temperature of securing medium is up to 620 °C. The valves can operate continuously in dust environment with ambient temperature to 80 °C. After consulting the producer, it is possible to pipe the valve in environment with ambient temperature below zero. The opening pressure range is specified in the "Technical data" table.

The valves are delivered and must be operated together with their accessories, i.e. control unit and aerating system. Single parts can be delivered only in case of the replacement for previously delivered equipment.

## Technical data

Valve size DN	Seat values		Opening pressure		Certified flow coefficient $K_{dr} [-]$
	d [ mm ]	A [ mm <sup>2</sup> ]	$p_{set}$ [ barg ]		
			minimal	maximal	
<b>65 x 100</b>	40	1257	160	250	0,84
	46	1662	135	250	
<b>80 x 125</b>	50	1963	122	250	
	56	2463	100	250	
<b>100 x 150</b>	63	3117	90	250	
	70	3848	77	250	
<b>125 x 200</b>	77	4657	72	250	
	85	5675	63	250	
<b>150 x 250</b>	93	6793	54	250	
	98	7543	45	250	
<b>175 x 300</b>	110	9503	38	100	
	117	10751	34	100	
<b>200 x 350</b>	125	12272	29	85	
	140	15394	24	85	
<b>250 x 400</b>	155	18869	20	80	
	168	22167	16	70	
<b>300 x 500</b>	180	25447	13	75	
	200	31416	11	75	
<b>350 x 500 (600)</b>	220	38013	10	62,5	0,83
	235	43374	9	55	

**A** - flow seat section in mm<sup>2</sup>

**d** - seat inner diameter in mm

## Description

Body is angle, with possibility of either flanges on both ports, or weld ends or combined. Inlet port is of a nozzle type, outlet port is extended. There are welded lugs on the valve body for gripping the valve to the load-bearing structure and absorbing reaction forces. Plug, equipped with an additional flat for achieving of stronger lifting force, is pressed by the means of the spring and pressure air cylinder to the seat. There is a double differential piston moving inside of pressure air cylinder to which the lifting and loading airs are supplied through the hoses from the control unit. The valve is set and adjusted by its producer to the opening pressure specified in the customer's order. Such a setting is secured against an unallowable interference. Dimensions of connection flanges and weld ends are specified after the agreement between the producer and customer when the order is being technically cleared. Standard weld ends correspond to ČSN 13 1075 (3/1991), standard flanges correspond to ČSNEN1092-1 (7/2013) possibly ČSN13 1060. The valves PV 1509 correspond to ČSN EN ISO 4126-5.

## Valve function

The safety valve is controlled by its control unit. If the control unit is for any reason put out of service, the valve may be shortly operated just exceptionally or in case of emergency (pressure air supply failure, control unit breakdown etc.). Any longer operation or repeated service in such state may lead to a rapid reduction of the valve service life due to vibrations and leakage.

After reaching the opening pressure value, control unit lets the air out of the space above the piston of pressure air cylinder (loading air) Air pressure from below the plug (lifting air) plus securing medium pressure acting on the plug overcome spring force and safety valve then rapidly opens to its full lift. When the pressure drops, then whole action runs reversed. Rapid opening and closing are just two main preferences of the valves. The valve reaches full opening after the pressure of securing medium increases by max. 3% above the value of set opening pressure ( $p_{set}$ ). The valve becomes tight closed after the pressure of securing medium drops by max. 5% below the value of set opening pressure ( $p_{set}$ ).

In case of control air pressure supply failure, the force is induced by the securing medium pressure only. The valve opening runs incomparably more slowly than in the previously described state. As a result of it, the seat is excessively stressed and may get worn. The valve becomes fully open when securing medium increases by mx. 5 % above the value of set opening pressure. ( $p_{set}$ ). The valve becomes tight closed when securing medium pressure drops by max. 10% below the value of set opening pressure ( $p_{set}$ ).

## Accessories

Safety valves make an integral equipment together with their accessories consisting of the following:

- control unit type RP 5330 or. RP 5340
- remote signalisation of stroke value

## Remote signalisation

Remote signalisation, fixed on the valve body, consists of micro switch and it serves to control the function of safety valve from a distant operating location where it signals "open" and "close"

positions. Sensitivity of micro switch enables to register the plug stroke of 0,5 - 1 mm. Remote signalisation can operate in ambient temperature up to 80°C. A cable is never part of the delivery.



## Ordering

ČSN 13 3060, section 1, article 5 applies to a certain extent. According to customer's request, producer works out a design for placing the safety valves on securing equipment. Customer must submit all the necessary data. Design contains all the essentials for ordering. Every order is technically cleared and its conclusion is defined in a questionnaire to be confirmed binding by both parties.

## Transport and storage

The safety valves including their accessories shall be transported in covered, dry and clean vehicles and other means of transport. They shall be secured against getting damaged by other transported goods. Valves are delivered wrapped separately in PE foil and provided with lathes. Pressure hoses are fixed to the valve body. Control units are wrapped separately in boxes together with their accessories.

The valves shall be stored in dry (max. air humidity of 75%), covered and closed areas with non-aggressive environment. It is recommended to keep the valves in original wrappings. After unwrapping, it is necessary to protect the valve body (spring, needle etc.) as well as control unit from bumping or another damage. Plastic blind flanges are to be removed when installing the valve.

## Assembly, maintenance and operation

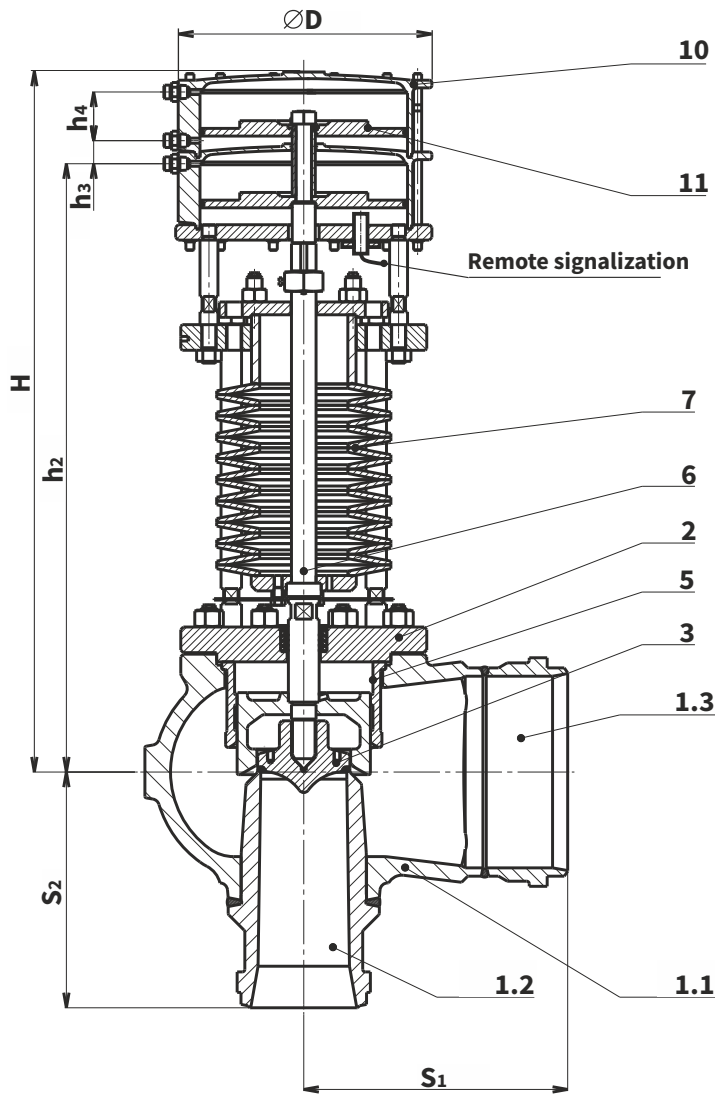
Instructions for proper assembly of the safety valve into pipeline, its connection to control unit and principles for its operation and maintenance are specified in document PM 087. This document is delivered together with the valve.

Based on our long-time experience, we recommend to carry out inspection and checking of setting the opening pressure periodically once a year. A recommended period for overhaul inspection (checking the state of sealing surface of seat and plug, checking of piston sealing in air cylinder) is every 3 years.

### Face to face lengths, dimensions, weights

DN	h <sub>2</sub> mm	h <sub>3</sub> mm	h <sub>4</sub> mm	H mm	D mm	S <sub>1</sub> mm	S <sub>2</sub> mm	Weight kg
65x100	760	45	55	890	290	275	240	170
80x125	760	45	55	890	290	290	265	190
100x150	850	45	65	995	395	310	270	380
125x200	940	45	65	1085	395	390	330	480
150x250	1050	45	95	1260	500	390	350	650
175x300	1065	45	95	1275	500	420	390	670
200x350	1080	45	95	1290	500	440	420	780
250x400	1160	45	95	1370	500	515	460	980
300x500	1250	45	125	1460	500	590	530	1560
350x600	1400	45	125	1610	500	660	620	1900

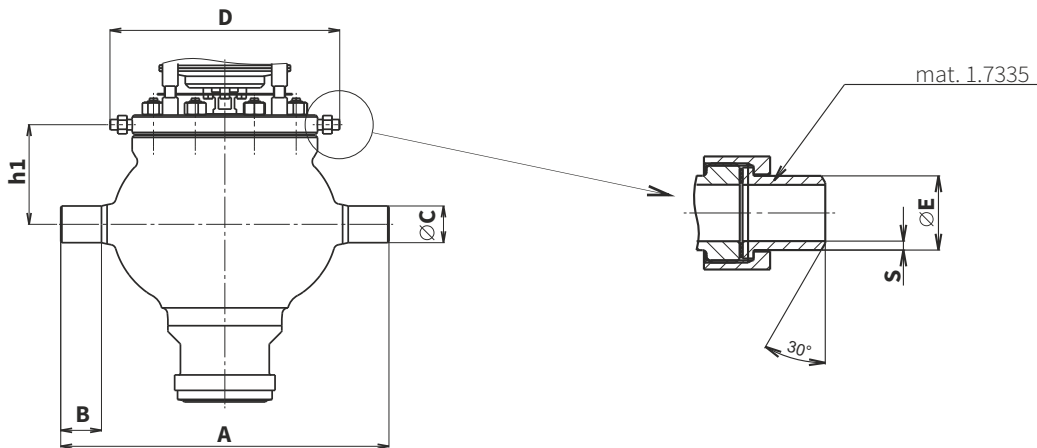
Note: Weight, stated in the table, is valid for the valve with weld connection. Tolerance ±10% (based on Belleville spring)  
 Heights H, h<sub>2</sub> are variable (±100 mm) according to Belleville spring



## Drain-off piping connection dimensions

DN	A	B	ØC	D	ØE	S	h1
65x100	415	75	51	354	21.3	3.2	110
80x125	440	90	60	354	21.3	3.2	120
100x150	520	90	63.5	464	26.9	3.2	145
125x200	530	90	63.5	464	26.9	3.2	161
150x250	610	90	63.5	520	26.9	3.2	198
175x300	700	100	95	520	26.9	3.2	213
200x350	750	100	95	594	26.9	3.2	218
250x400	850	100	95	594	26.9	3.2	258
300x500	950	130	127	680	26.9	3.2	308
350x600	1150	160	135	680	26.9	3.2	333

## Pins for valve fixing and detail of the drainage piping connection



## Material of main parts

Position	Name T <sub>max</sub> [°C]	Material			
		400	550	575	620
1.1	Seat	1.0619 (A216WCB)	1.7357 (A217WC6)	1.7379 (A217 WC9)	1.4931
1.2	Insertion + Seat weld	1.0426 + Stelit 6 (A516+Stelit 6)	1.7335 + Stelit 6 (A182F12 (F11)+Stelit 6)	1.7380 + Stelit 6 (A182F22 +Stelit 6) 1.7383 + Stelit 6 (A182F22 +Stelit 6)	1.4901 + Stelit 6 (A182F92 +Stelit 6) 1.4903 + Stelit 6 (A182F91 +Stelit 6)
1.3	Extension piece	1.0426 (A516)	1.7335 (A182F12 (F11))	1.7380 (A182F22) 1.7383 (A182F22)	1.4901 (A182F92) 1.4903 (A182F91)
2	Bonnet	1.0425	1.7335	1.7380	1.4903
3	Plug + Seat weld	1.4923 + Stelit 6 / 1.4922 + Stelit 6			1.4901 + Stelit 6 1.4903 + Stelit 6
5	Plug guide	42 2942.4 / 1.4541			1.4923
6	Needle	1.4122			1.4903/1.4923
7	Disc spring	1.8159			
10	Cylinder	1.7357			
11	Piston	11 523 / 1.0570			

**Valve complete specification No. for ordering PV 1509**

		XX	XXXX	XXX	/	XXX	-	XXX	XX	/	X	-	XXX.X	/	X		
<b>1. Valve</b>	Safety valve	<b>PV</b>															
<b>2. Series</b>			<b>1509</b>														
<b>3. Nominal size DN</b>	DN-inlet			<b>065</b>													
	DN-outlet					<b>100</b>											
	d-seat							<b>046</b>									
<b>4. Connection</b>	weld / weld								<b>SS</b>								
	weld / flange									<b>SP</b>							
	flange / flange										<b>PP</b>						
<b>5. Body material</b>	to 400°C																<b>1</b>
	to 550°C															<b>2</b>	
	to 620°C															<b>3</b>	
	to 575°C															<b>4</b>	
	according to customer specification															<b>9</b>	
<b>6. Opening pressure</b>	barg															<b>175.5</b>	
<b>7. Protected medium</b>	saturated steam															<b>1</b>	
	overheated steam															<b>2</b>	
	air															<b>3</b>	
	other gasses															<b>4</b>	

Ordering example: **PV 1509 065/100 - 046 SS/1 - 175,5/2**



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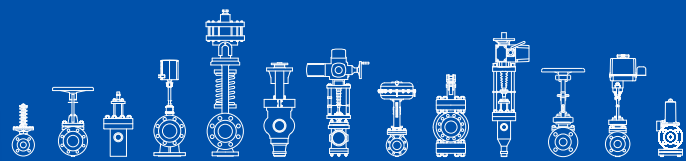
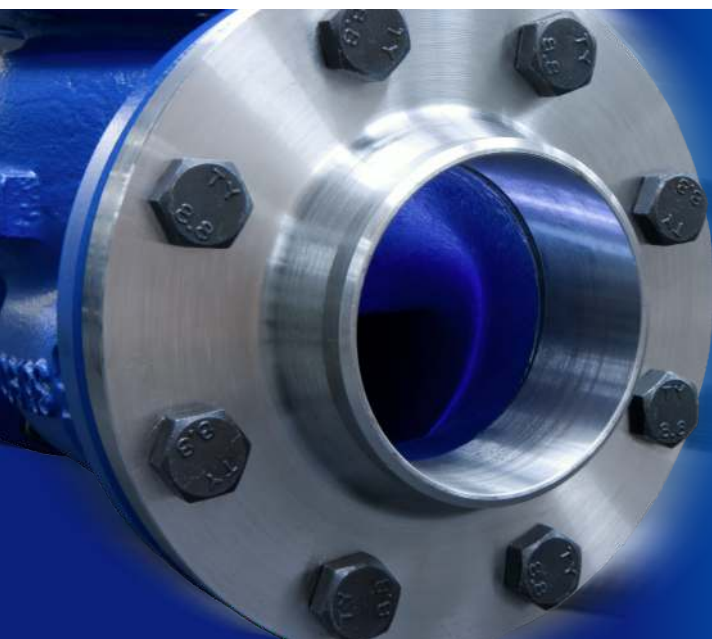
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